## Mitsubishi hoist Sales & Service

No. 855-0307

## Maintenance and inspection of hoisting DC electromagnetic brake

We highly appreciate for your continuous sales support on Mitsubishi hoist and related items. This time, we would like to inform maintenance and inspection of hoisting DC electromagnetic brake.

## 1. Subject

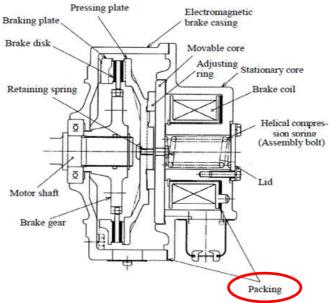
Hoist S, U2 type  $\cdots$  1/2~5t

R、UR type … 1~2.8t

## 2. Contents

Please do not forget to install the packing between stationary core and lid, electromagnetic brake casing and stationary core when disassembling and assembling hoist DC electromagnetic brake. Packing prevents from "water intrusion" and "magnetic flux leakage" of electromagnet. Should you break it please replace it accordingly. If assembled without using packing, suction gap becomes narrow by the thickness of the packing, the brake locks and may cause motor burn. In addition, the response of the brake will deteriorate due to magnetic flux leakage.

\*For other details, please refer to the instruction manual in regards to the details of DC electromagnetic brake accordingly.





Packing between stationary core and lid



Packing between electromagnetic brake casing and stationary core

Example: S, U2 type 1/2t packing

4	Date of issue	January 10, 2019
Maintenance and inspection of	MITSUBISHI ELECTRIC FA INDUSTRIAL PRODUCTS CORPORATION 1-1-1 Imajuku-Higashi, Nishi-ku, Fukuoka 819-0192	
hoisting DC electromagnetic brake		
	TEL 092-805-363	1